



Metaprogramming Environment 4 Industry 4.0



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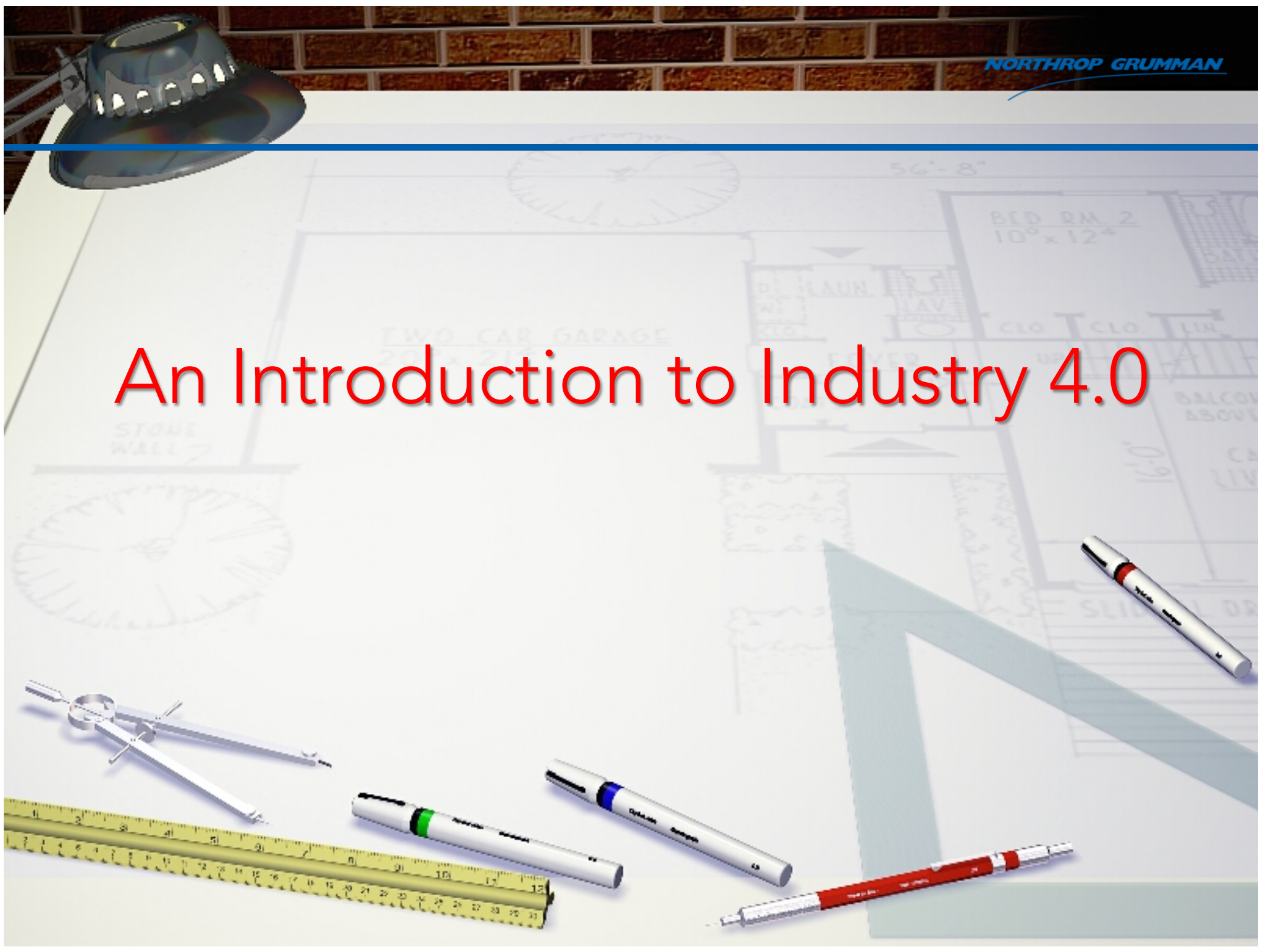
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AGENDA

- An Introduction to Industry 4.0
- Digital Twins & Model-driven Manufacturing
- Examples of Use:
Manufacturing Blueprint Data Model & Programming Language
- Closing Remarks

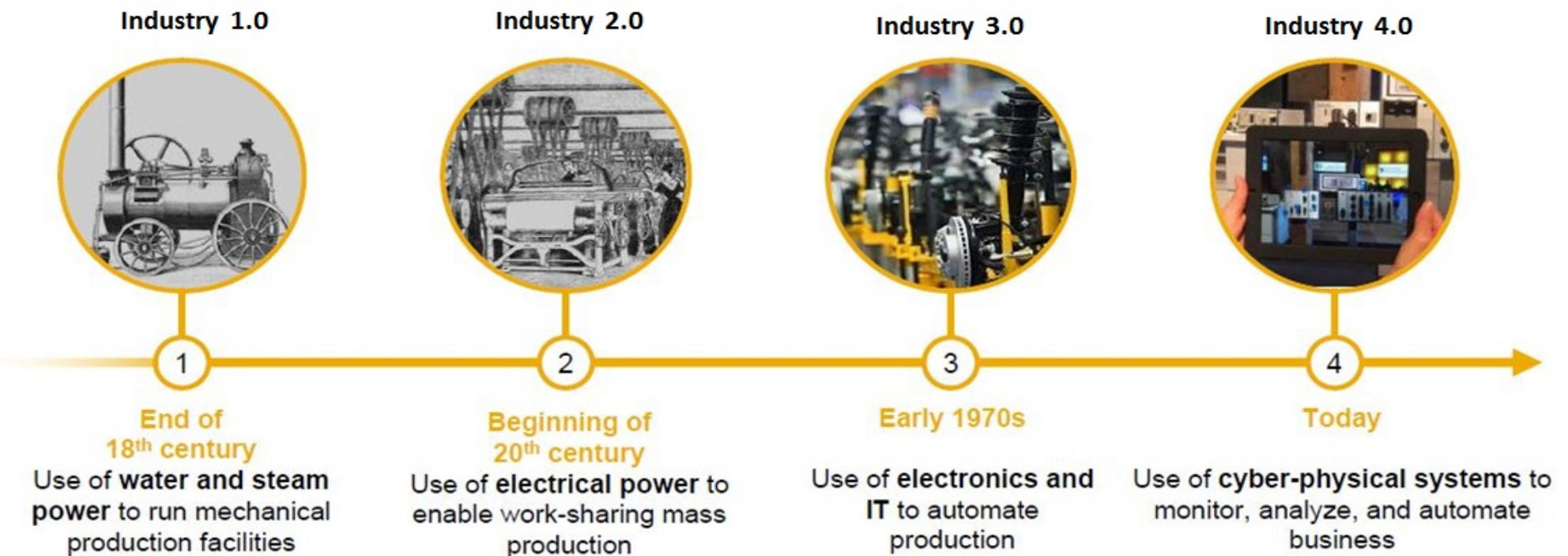


An Introduction to Industry 4.0



The 4th Industrial Revolution

Four Phases of Industrialization



What is Industry 4.0?

- Industry 4.0 is a new level of organisation and control over the entire value chain of the life cycle of products. It is geared towards increasingly individualised customer requirements.
- This cycle begins at the *product idea and extends through to development and manufacturing, all the way to the product delivery for the end customer.*
- It is based on the digitisation of the entire production environment:
 - availability of all relevant information in real time by connecting all instances involved in the value chain;
 - ability to derive the optimal value-added flow at any time from the data;
 - connection of **people, things, services** and **systems** to create dynamic, optimised value-added connections within and across companies.
 - These can be optimised according to different criteria, e.g., costs, availability & consumption of resources.

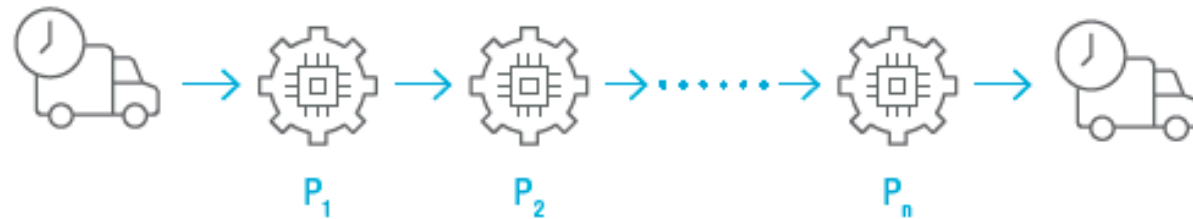


The Road to the 4th Industrial Revolution

Digitized manufacturing takes adaptability to the next level

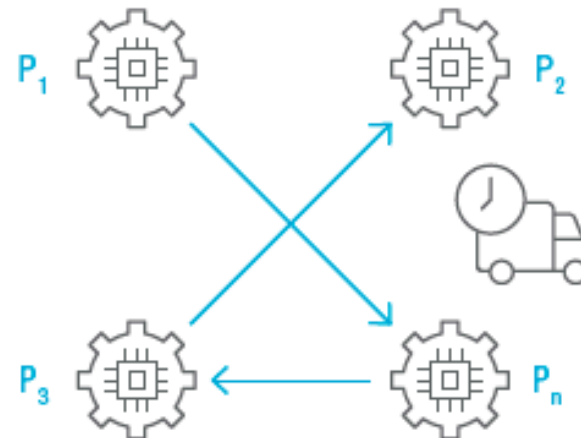
Conventional manufacturing

- Mass production
- Large quantities
- Small margins
- Sequential value chain
- Long turnaround time
- Low flexibility



Digitized manufacturing

- Custom production
- Small quantities, short run
- High margins
- Changing collaborative partnerships
- Short turnaround time
- Highly flexible and adaptive

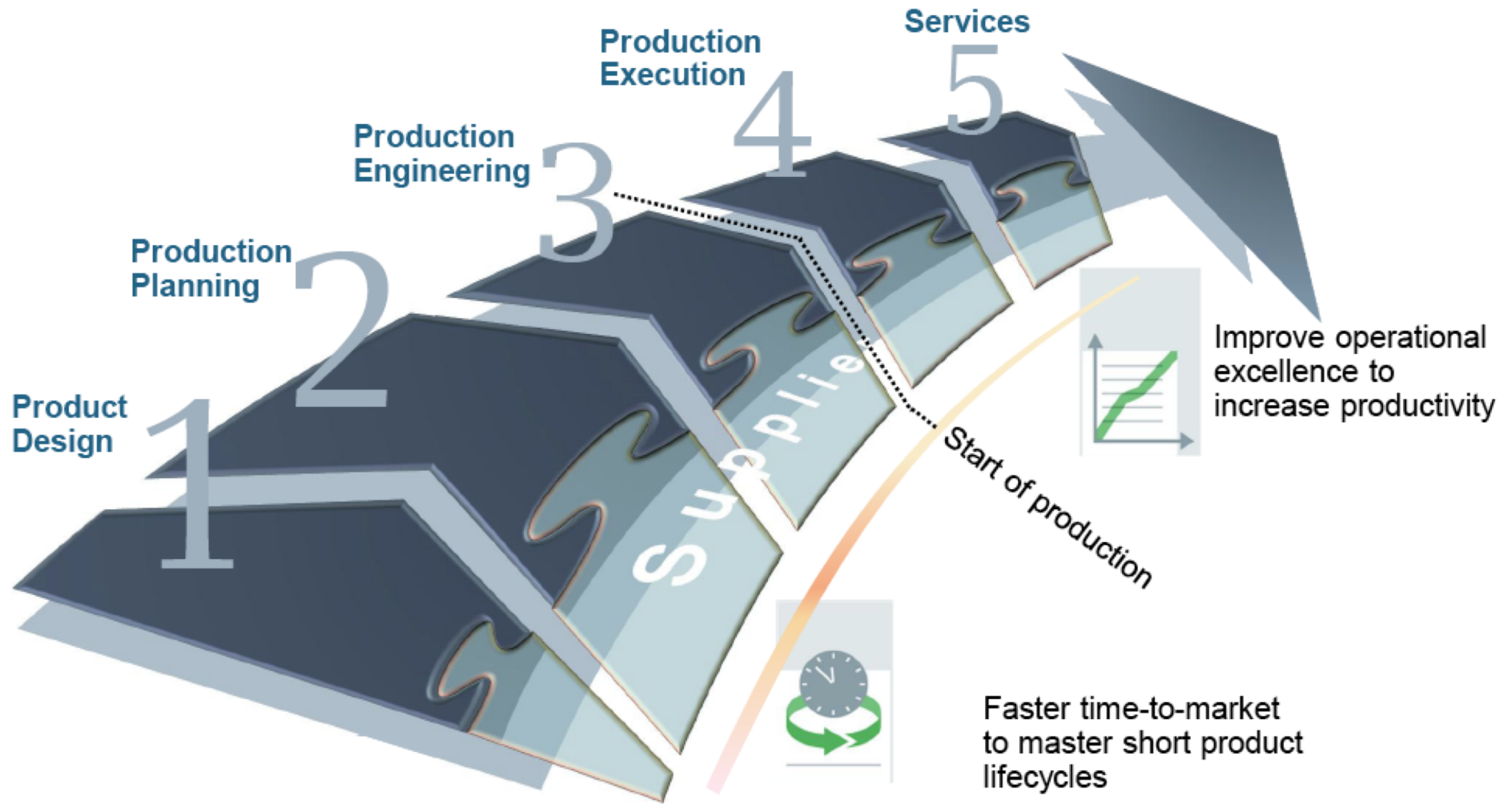


Source: GPS Consulting

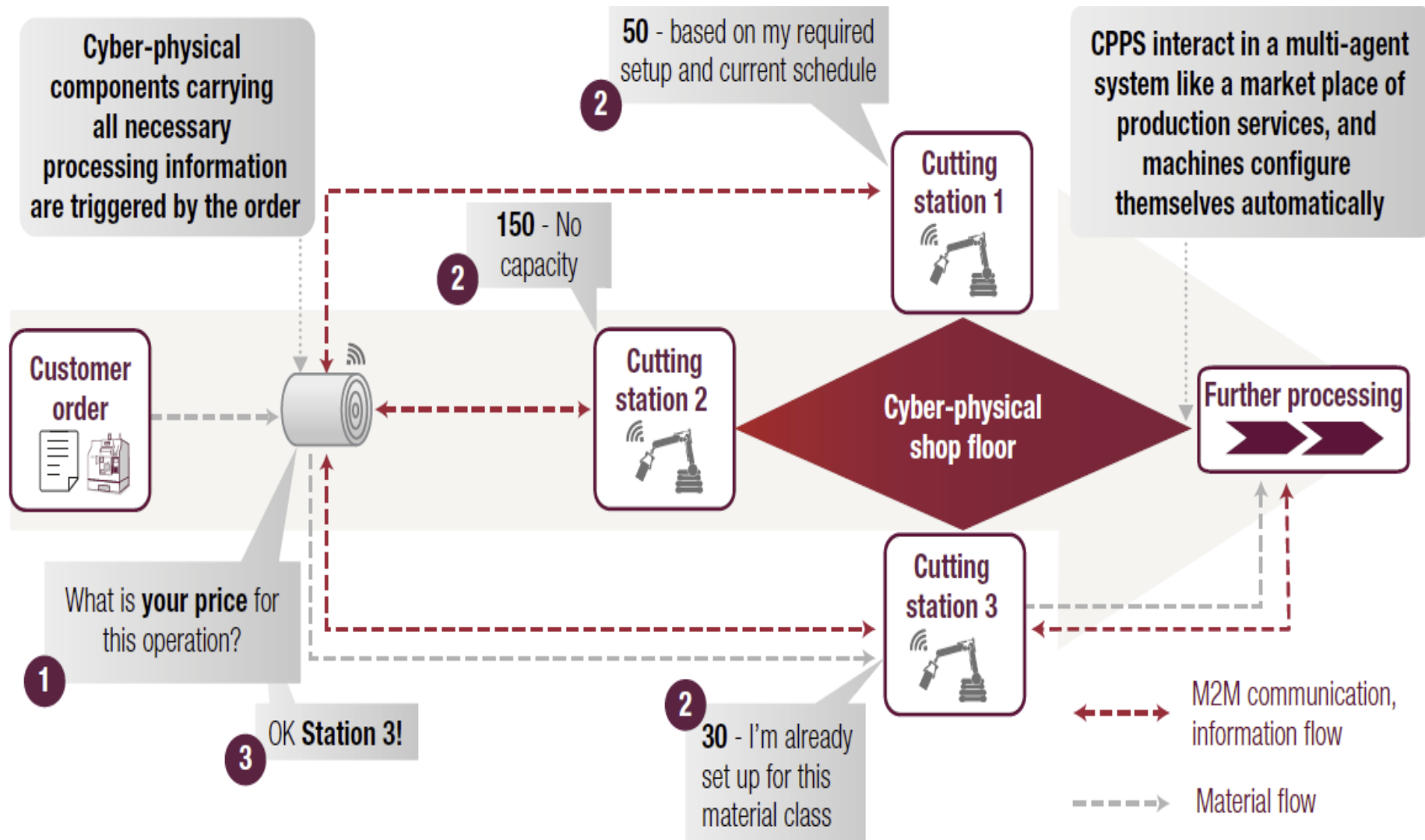
Properties of Industry 4.0

- 1. Digitisation of all physical assets and processes**
- 2. Integration of vertical and horizontal value chains**
- 3. Control and visibility:**
 - As products move from ideation and development to end of life, the wealth of data produced at every stage of the manufacturing lifecycle can create a product's "digital thread," which denotes the aggregated, product-specific data stream that combines information from a variety of systems and sources.
- 4. Actionable insights:**
 - The convergence of the IoT, processes and analytics is generating a new world of big data, which is enabling new capabilities such as tailored customer offerings, predictive solutions, streamlining production processes and adapt to changes.
- 5. Human-centred automation:**
 - Improve user experience so that information is presented in the context of manufacturing tasks performed, leading to better decision-making and new possibilities for improvement.

The Future of Manufacturing with Industry 4.0



Industry 4.0 Smart Factory



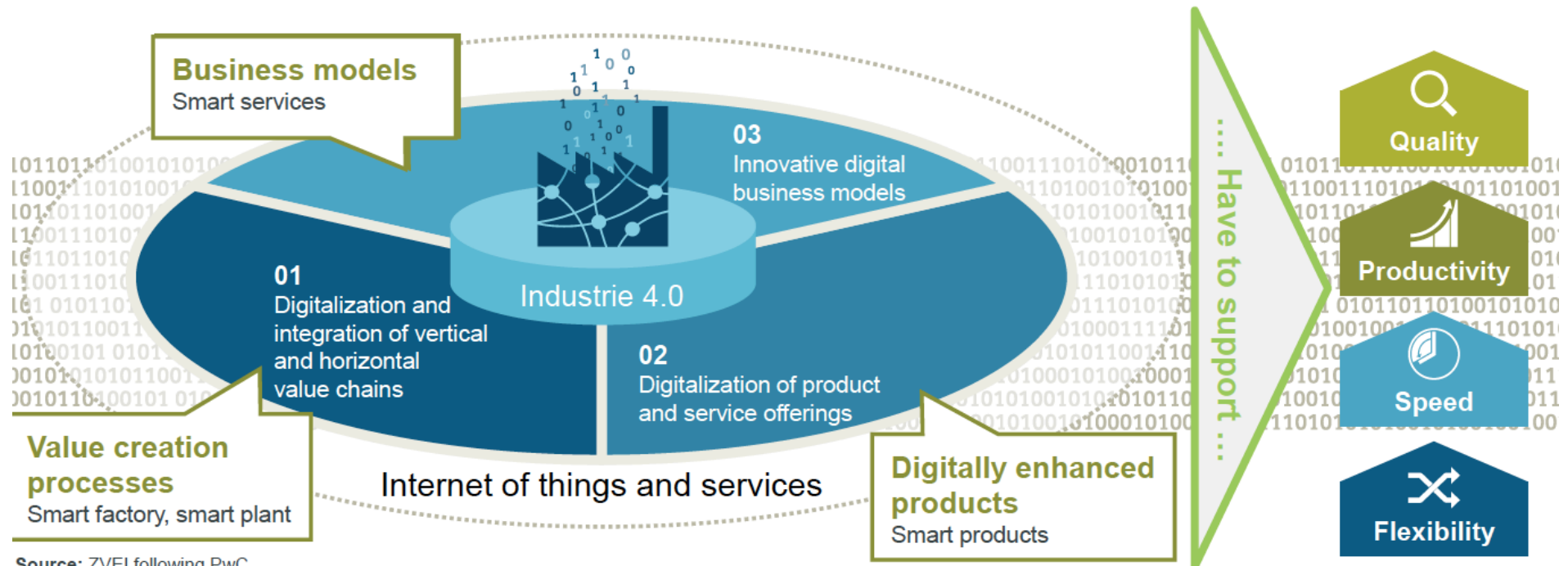
CPPS = CYBER-PHYSICAL PRODUCTION SYSTEM
M2M = MACHINE-TO-MACHINE

Source: Capgemini. Consulting

Digitization of Business Models, Processes & Products

Holistic view is needed!

Digitalization impacts business models, value creation processes, products



Source: ZVEI following PwC

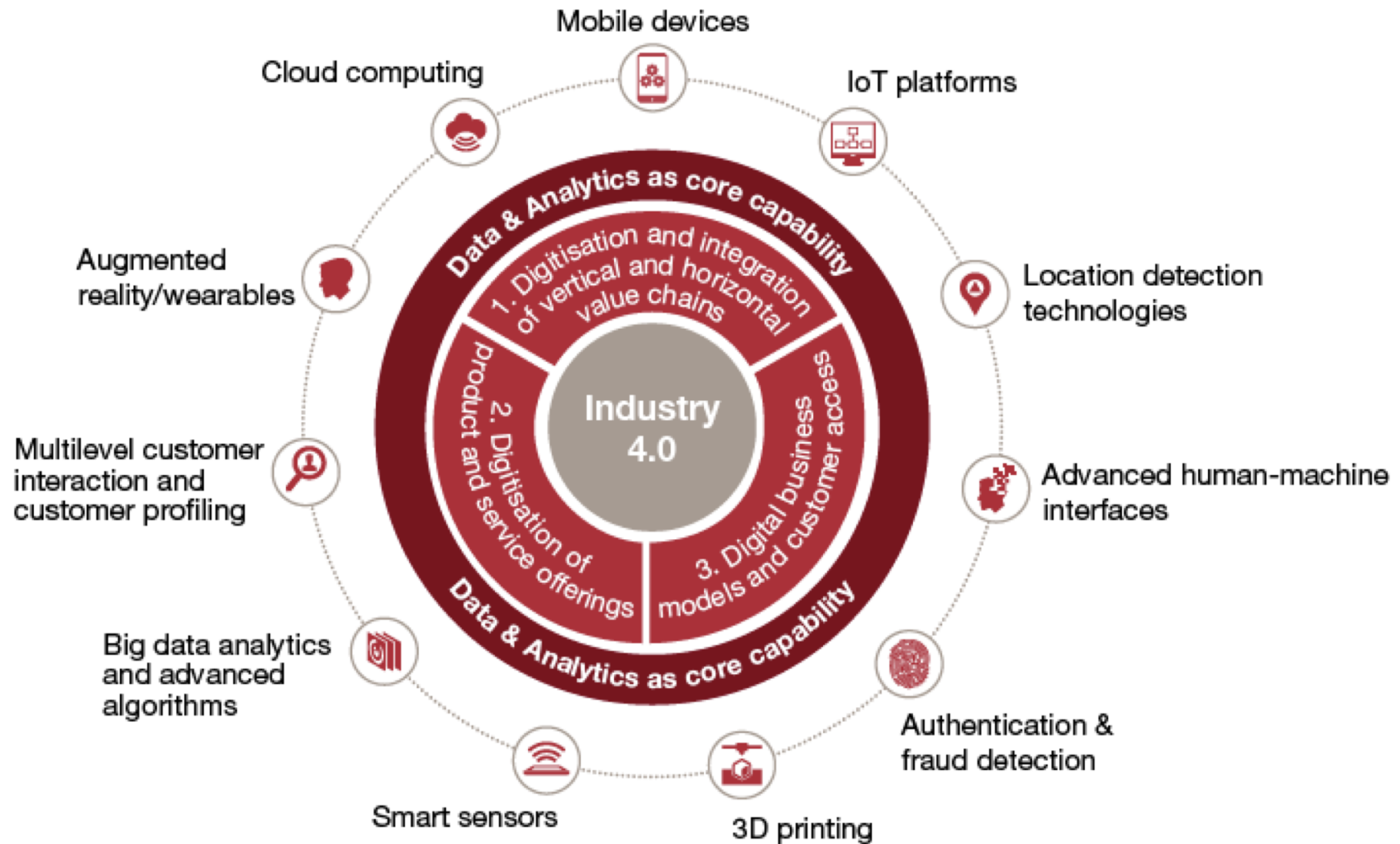
Industry 4.0: Revenues & Greater Efficiency

Additional revenues from:	Lower cost and greater efficiency from:
Digitising products and services within the existing portfolio.	Real-time inline quality control based on Big Data Analytics.
New digital products, services and solutions.	Modular, flexible and customer-tailored production concepts.
Offering big data and analytics as a service.	Real-time visibility into process and product variance, augmented reality and optimisation.
Personalised products and mass customisation.	Digitisation and automation of processes for a smarter use of human resources and higher operations speed.
Improved customer insight from data analytics	Vertical integration from sensors through MES to real-time production.
Increasing market share of core products	Horizontal integration of manufacturing networks, as well as track-and-trace of products for better inventory performance and reduced logistics.

Based on PWC, 2016 Global Industry 4.0 Survey

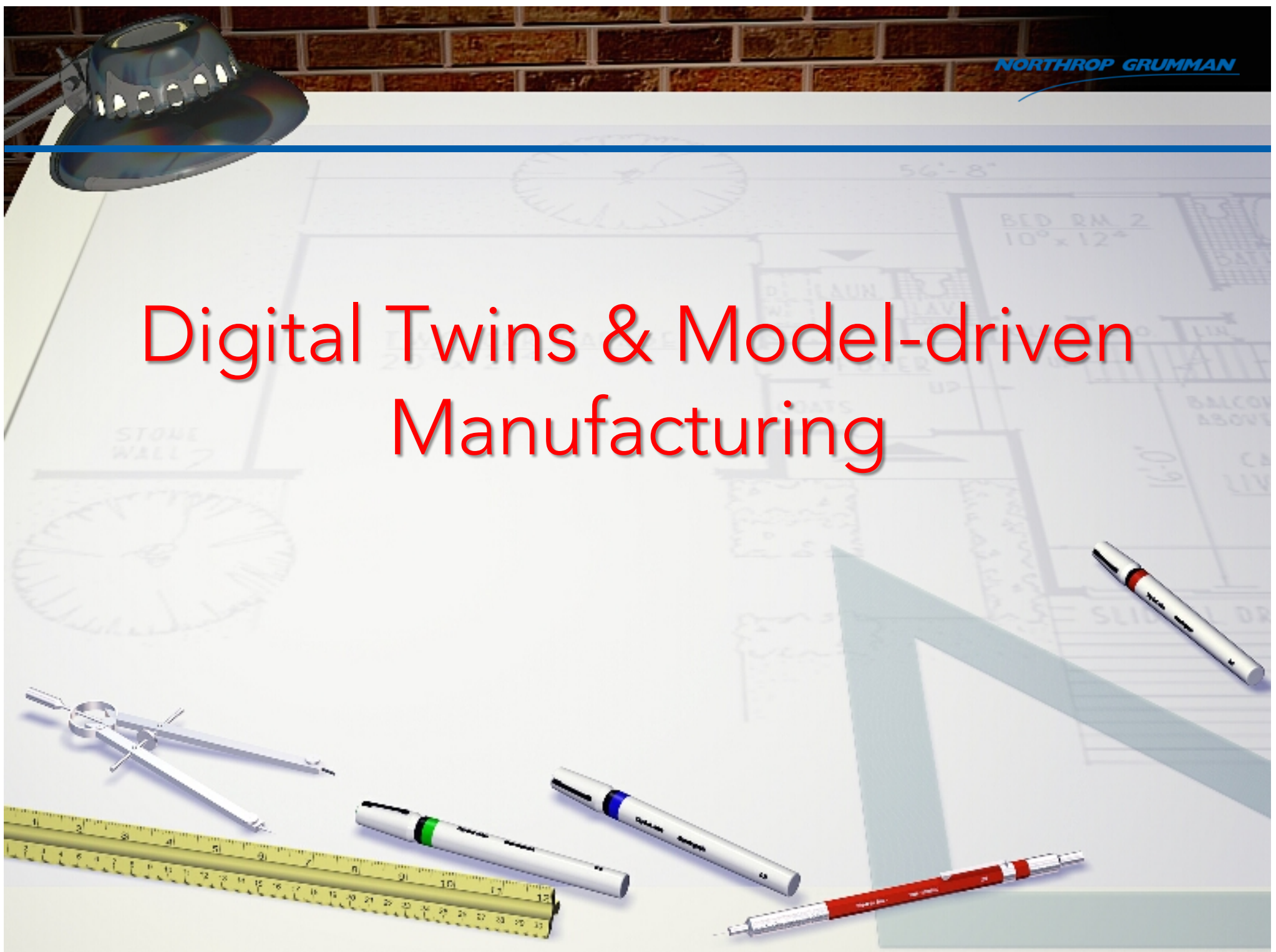
Industry 4.0 Enabling Technologies

Industry 4.0 is Big Science!!

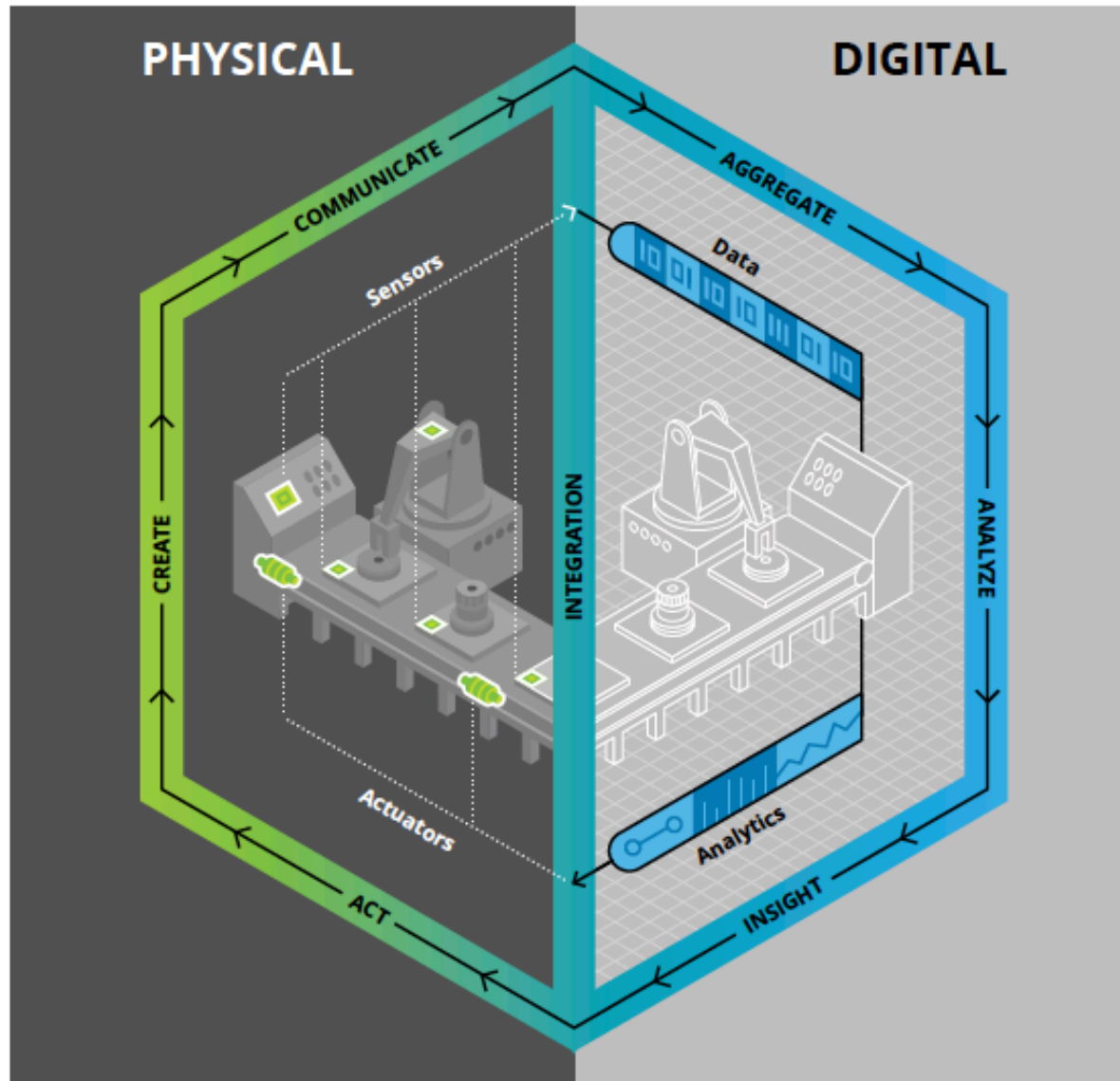


Source: PWC, 2016 Global Industry 4.0 Survey

Digital Twins & Model-driven Manufacturing



The Digital Twin: Connecting The Physical & Digital Worlds



Digital Twin:

A digital representation of a physical product or process to enable testing before physical implementation.

Enables manufacturers to overlay the virtual, digital product on top of any physical product at any stage of production on the factory floor and analyse its behaviour.

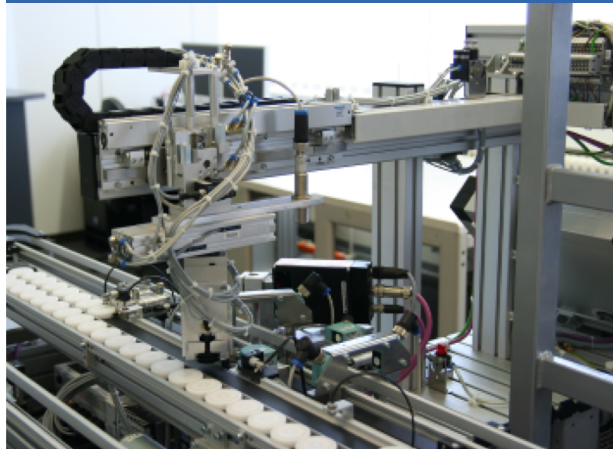
- Manufacturers can have a complete digital footprint of the entire manufacturing process spanning product, production, and performance.

Product designers and engineers can make informed choices about materials and processes using visualisation tools, e.g., 3D CAD/CAM tools, during the design stages of a digital product and immediately see the impact on a physical version of the product.

Source: Deloitte series on Industry 4.0, 2017.

Digital Twin & Product Engineering Trends

Digital Product Engineering



Human Empowerment thro' Digital Product Ideation

- Enable customers & engineers to test scenarios and designs before the products are made.
- Provides accurate representations of finished products in real-world scenarios, review and evaluate concepts and alternatives, tweak and adjust and modify designs.
- Product ideation followed by automation components and manufacturing processes

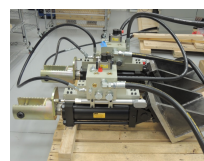
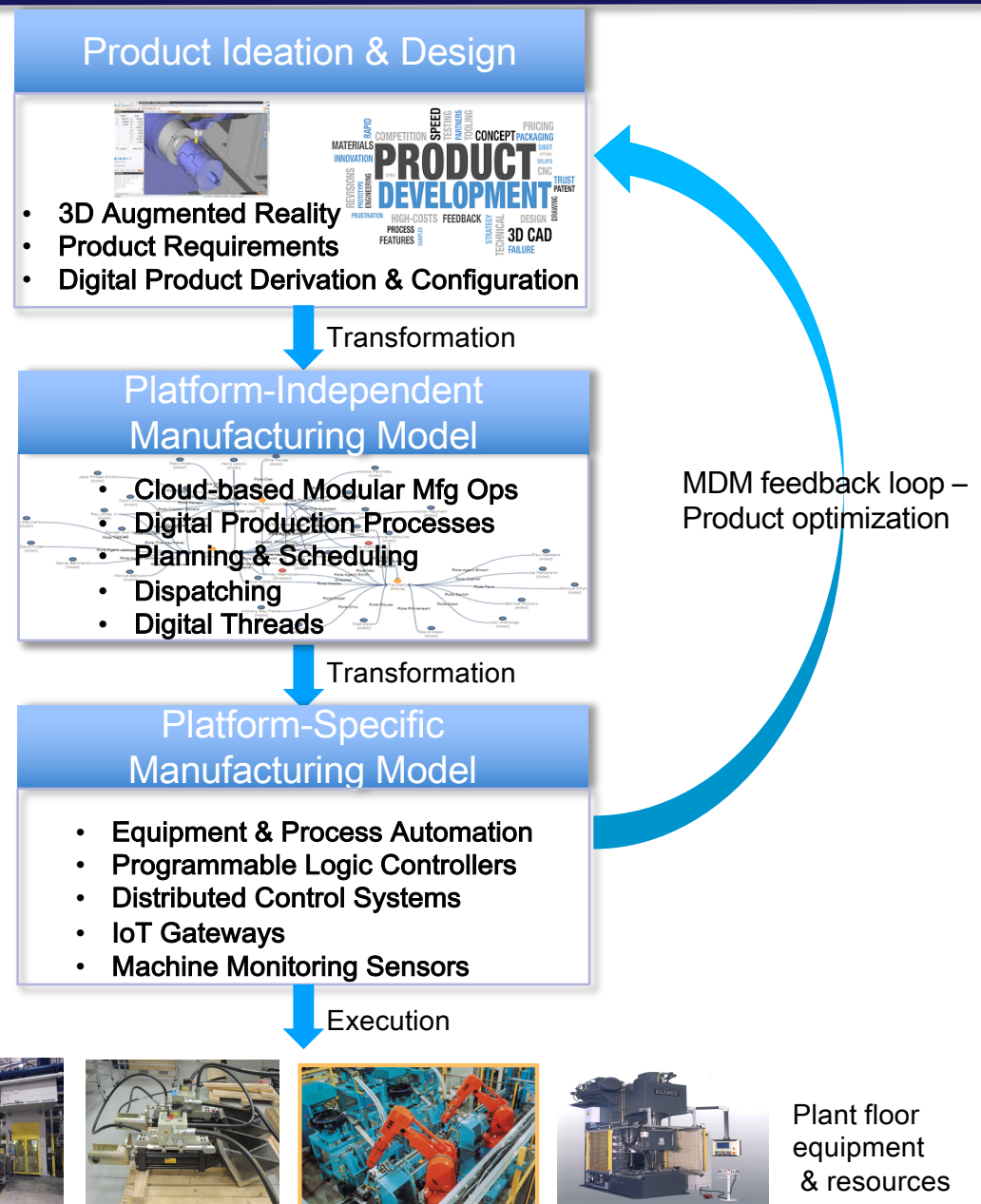


Engineering & Programming Paradigms

- Model driven SW development
- Component based engineering
- Knowledge based design & engineering

Model-driven Manufacturing

- Model-Driven Manufacturing (MDM) is strategy and architecture to realize the Industry 4.0-based digital twin and digital thread concepts.
- MDM is the strategy of departing from drawings and other means of product definition, e.g., natural language descriptions, and moving to interactive 3D models.



Model-driven Manufacturing

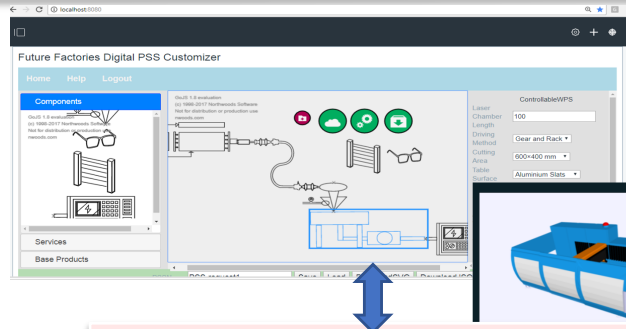
- *Product ideation and design sessions* specifically designed to meet customer specific objectives thro' Product-Oriented Configuration Language (PoCL):
 - *Digital product features framing*: PoCL supports different types of complex innovative shapes and helps streamlining collaboration between stakeholders, while checking the consistency and satisfaction of customer's requirements in-line with the customization process.
 - *Progressive product configuration sketching and framing*: PoCL employs cross-functional teams, such as product engineers and service designers, who it engages with customers to create conceptual drawings for final assessment and approval of a virtual product.
- *Meta-Programming Environment*:
 - Automated processes that stretch across multiple facilities where processes are executed collaboratively by partners distributed across production networks.
 - Improving visibility at each stage of an end-to-end production process. Visibility into process, data and material flows across a production network increases the efficiency of production management.
 - Leverages data from connected equipment and processes directly into new analytics and event triggering capabilities into systems of record and process workflows into the value chain.
 - adjusting output based on supply and demand.

Manufacturing Blueprint Data Model & Language

- Manufacturing Blueprint Data Model (MBDM) & Programming Language (MBPL):
 - Foster the development of flexible manufacturing processes and novel applications;
 - Based on formal semantics, supported by an appropriate ontology and programming manufacturing domain-specific language;
 - MBDM incorporates the explicit representation of product design which it transforms to product description artifacts;
 - MBDM exhibits generic properties that apply to smart manufacturing applications of all kinds;
 - MBDM generic properties are extendable and be specialized to cater for specific application requirements;
 - MBPL converts generic product representation schemes to composable production-level activities and processes.

Meta-Programming Environment

Product-
Ideation
&
Design

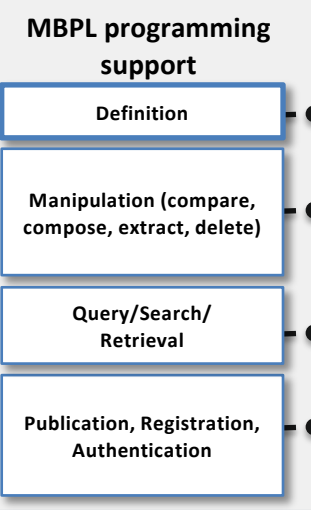


Product Oriented
Configuration
Language

Production
Blueprint Repository



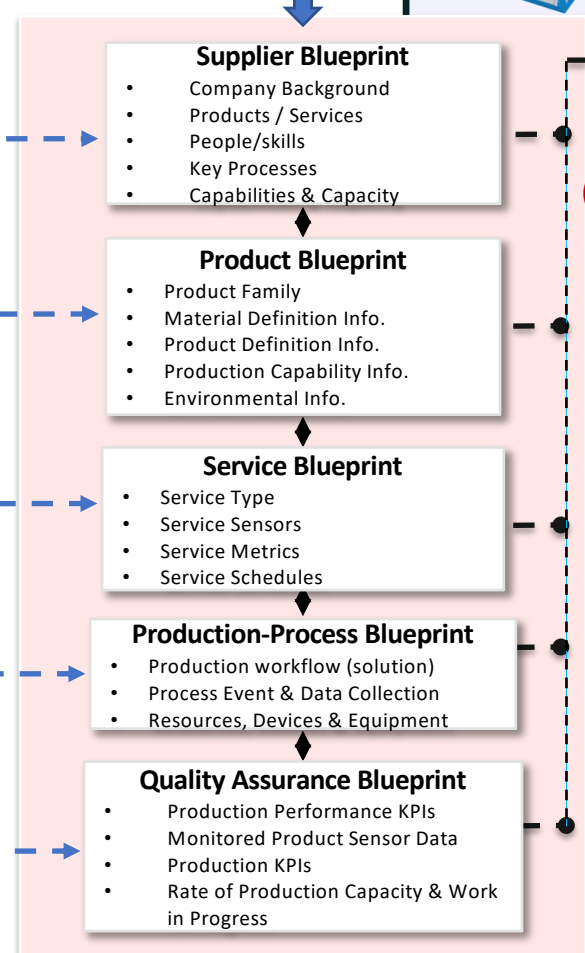
Platform-
Independent
Manufacturing
Model
(MBDM & MBPL)



Platform-
Specific
Manufacturing
Model

Factory Floor, Production Lines,
Equipment & Machines

- Production Capability Data**
(what is available for use, e.g., partners, resources)
- Product/Part Definition Data**
(how to make a product)
- Service Definition Data**
(what services are available? which sensors are used?)
- Desired Production Schedule Data**
(what to make and use)
- Product-Service Performance Data**
(what are the KPIs and quality attributes used for production?)



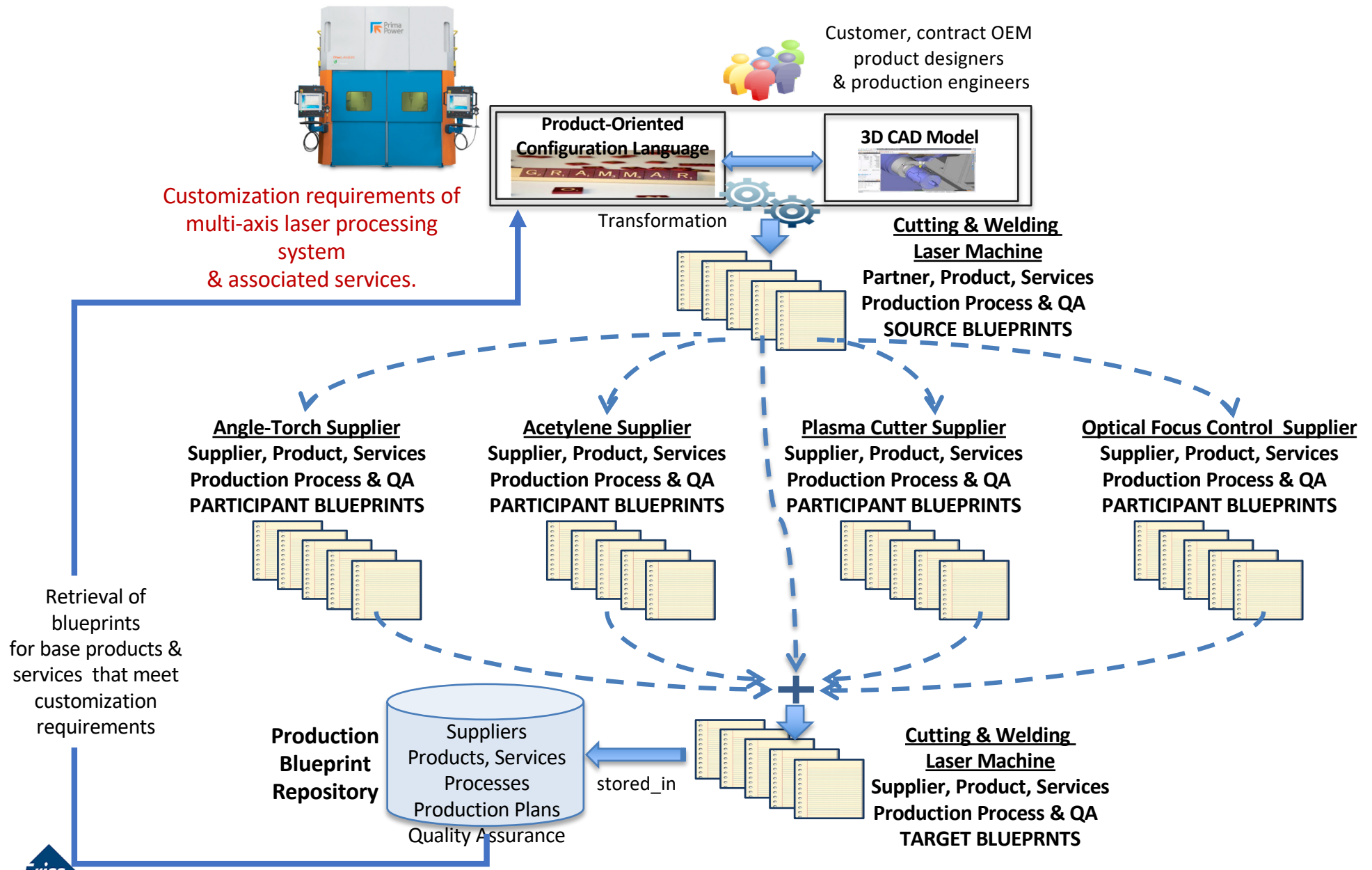
MBDM Blueprint Images



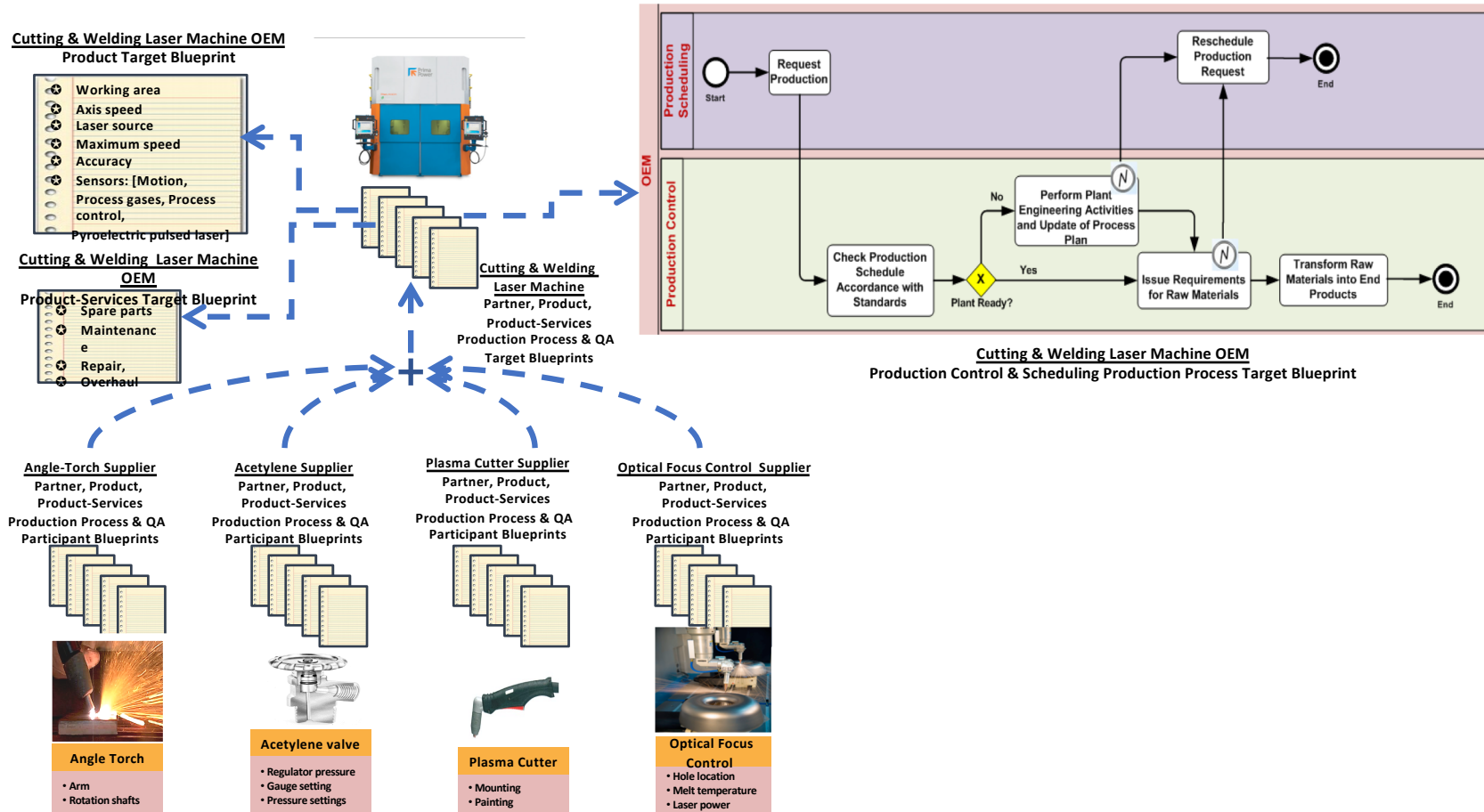
A 3D-rendered scene of a drafting table. In the top left, a desk lamp with a silver shade is positioned over a large sheet of white paper. The paper is covered with architectural blueprints, including a circular diagram and a floor plan with labels like 'TWO CAR GARAGE 20' x 21'', 'BED RM 2 10' x 12'', and 'FOYER'. A large blue arrow points from the bottom right towards the center of the blueprints. In the bottom left, there are drafting tools: a pair of compasses, a yellow folding ruler, and a red pencil. In the bottom right, there are three markers: a white one with a green cap, a white one with a blue cap, and a white one with a red cap. The background is a brick wall.

Examples of Use: Manufacturing Blueprint Data Model & Programming Language

Example of use: Model-driven Product Engineering



Example of Meta-Programming Environment



Closing Remarks



Concluding Remarks:

Metaprogramming Environment For Industry 4.0

- Enables a concurrent, collaborative design process where users examine and define requirements, propose solution architectures, demonstrate and exchange ideas with stakeholders, and consider product feature tradeoffs.
- This approach results in developing digital footprints of the logical application of product fabrication and production processes, which it maps to implementation details of the targeted factory-floor platform.
- More demand-driven, automated, optimized & sustainable.

OPTIMIZED

Rapid Customized Value
Creation

DEMAND-DRIVEN

Spontaneous
Collaboration

SUSTAINABLE

Minimize negative environmental impacts
while conserving energy
& natural resources.

